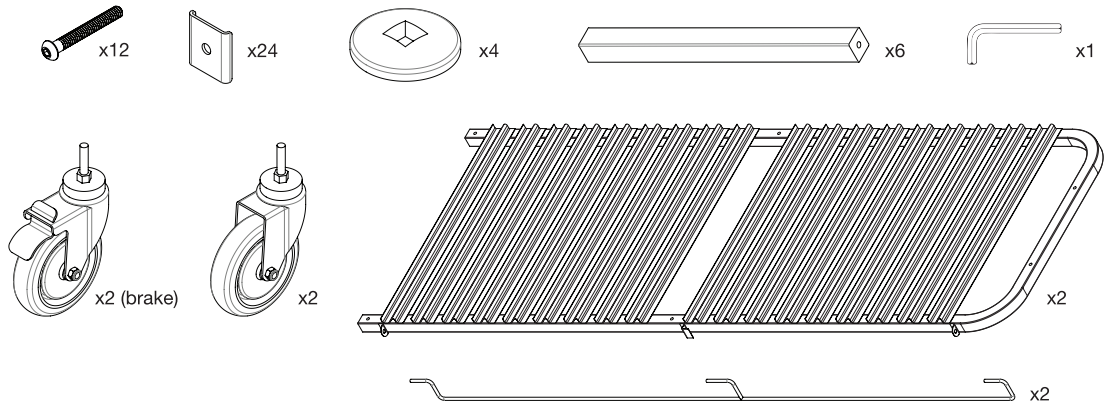


CONTENTS

- (12) Bolts - M8X50
- (2) Locking Bars
- (2) Slatted Side Racks
- (6) Supporting Cross Bars
- (24) Mounting Plates
- (4) Bumpers
- (4) Caster Wheels
Two Standard
Two with Brakes
- (1) Allen Wrench

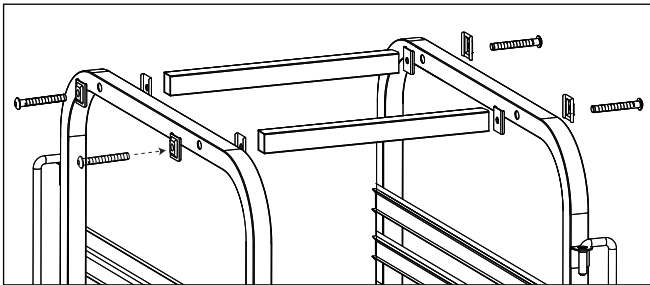


1 ASSEMBLE THE RACK

a) Insert each bolt through the mounting plate. Place bolt/plate assembly through side rack and align each cross bar with the same hole on the opposite side. Thread bolt into hole on bar and tighten using allen wrench.

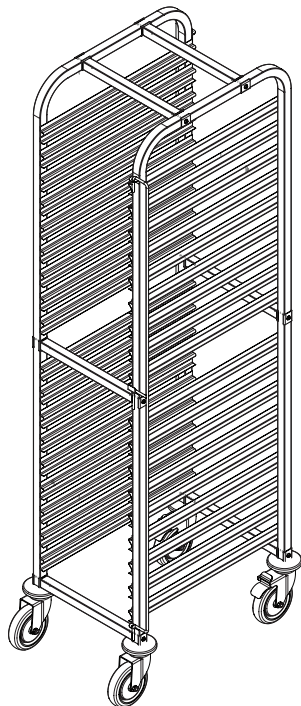
>> Repeat for the other bars on both side racks.

b) Align the left with the right side rack. Insert bolt with mounting bracket and attach racks together with Cross Bars.



3 FINAL CHECK

- a) Stand the rack upright on a level surface/floor.
- b) All casters must be touching the floor evenly.
- c) Firmly tighten all bolts to ensure they are secure.



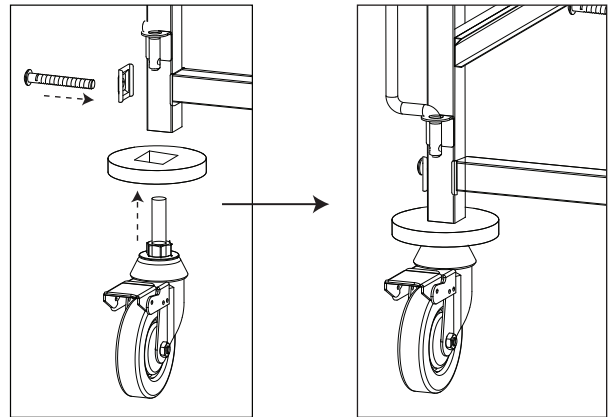
CAUTION:

DO NOT OVERTIGHTEN BOLTS.

Overtightening may cause stripped threads and bolt will not function properly.

2a ATTACH CASTER WHEELS

- a) While assembled rack is laying flat, place bumper over caster and insert caster into bottom of rack.
- b) Insert bolt with plate into side of rack and through caster mount, and hand tighten.
- c) Repeat for remaining caster wheels.

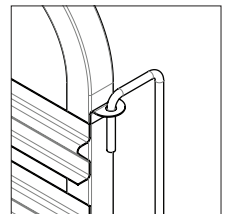


NOTE:

Mount the two casters with brakes together on same end (either front or back).

2b ATTACH LOCKING BARS

- a) Position rack in the upright position
- b) Slide each hook of locking bar into fitted hole on the top, middle and bottom of rack.



**MAX LOADING CAPACITY:
1,000 Lbs**